

PROBLEM SOLVER

NO MORE WANDERING DRILLS

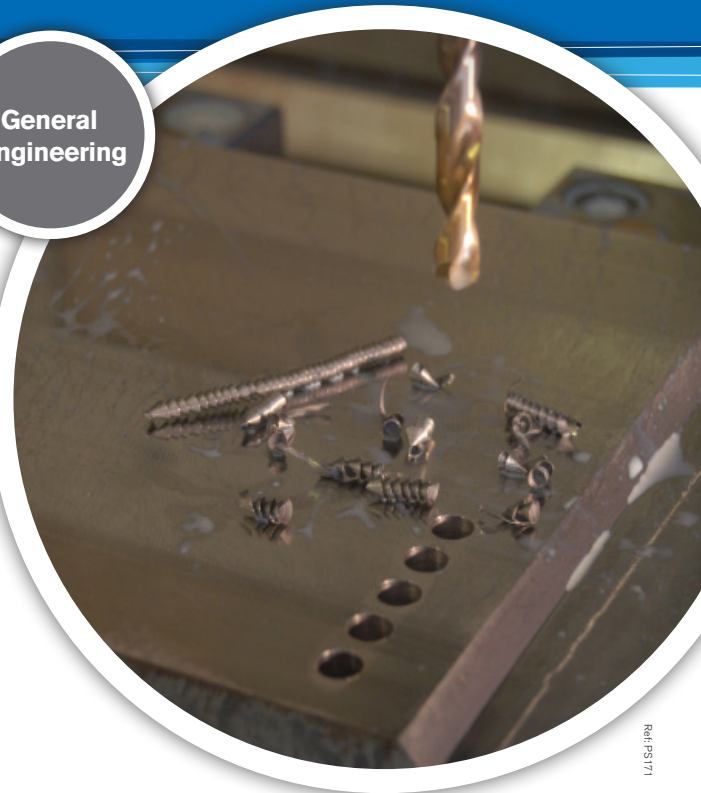
General
Engineering

DORMER PRAMET

Problem: A manufacturer was experiencing problems with his drills not centering and wandering across the workpiece causing scorning, delays and often scrappage.

Solution: By switching to Dormer's A002 drill - with 118° split point geometry - the drill provides self-centreing, low thrust and easier penetration of the material. This allowed him to drill holes more accurately and without the need of pre-drilling with a centre drill, saving on cost and production time.

In addition, the A002 tip is TiN coated, which increases the life and allows for a faster rpm, offering further cost savings.



Ref: PS171